

## Material specification sheet

### Saarstahl - C55R (Cm55)

Material No.:	Former brand name:	International steel grades:
1.1209	R5	<b>BS:</b> 070M55 <b>AFNOR:</b> C55R, 3C55, XC55H1 <b>SAE:</b> 1055

**Material group:** Steel for quenching and tempering according to DIN EN 10083

Chemical composition: (Typical analysis in %)	C	Si	Mn	S	other
	0,55	0,25	0,75	0,020 0,035	(Pb)

**Application:** Plain carbon steel for mechanical engineering and automotive components.

<b>Hot forming and heat treatment:</b>	Forging or hot rolling:	1100 - 850°C
	Normalising:	825 - 865°C/air
	Soft annealing:	680 - 710°C/furnace
	Hardening:	805 - 845°C/oil, water
	Tempering:	550 - 660°C/air

<b>Mechanical Properties:</b>	Treated for cold shearability +S:	max. 255 HB
	Soft annealed +A:	max. 229 HB

Quenched and tempered, +QT:

	< 16	>16 – 40	>40 – 100	>100 – 160	>160 – 250
<b>Diameter d [mm]</b>	< 16	>16 – 40	>40 – 100	>100 – 160	>160 – 250
<b>Thickness t [mm]</b>	< 8	8<t<20	20<t<60	60<t<100	100<t<160
<b>0,2% proof stress R<sub>p0,2</sub> [N/mm<sup>2</sup>]</b>	min. 550	min. 490	min. 420	-	-
<b>Tensile strength R<sub>m</sub> [N/mm<sup>2</sup>]</b>	800 - 950	750 - 900	700 - 850	-	-
<b>Fracture elongation A<sub>5</sub> [%]</b>	min. 12	min. 14	min. 15	-	-
<b>Reduction of area Z [%]</b>	min. 30	min. 35	min. 40	-	-
<b>Notch impact energy ISO-V [J]</b>	-	-	-	-	-

Normalised, +N:

<b>Diameter d [mm]</b>	< 16	>16 – 100	>100 – 250		
<b>Thickness t [mm]</b>	< 16	16<t<100	100<t<250		
<b>0,2% proof stress R<sub>p0,2</sub> [N/mm<sup>2</sup>]</b>	min. 370	min. 330	min. 300		
<b>Tensile strength R<sub>m</sub> [N/mm<sup>2</sup>]</b>	min. 680	min. 640	min. 620		
<b>Fracture elongation A<sub>5</sub> [%]</b>	min. 11	min. 12	min. 12		